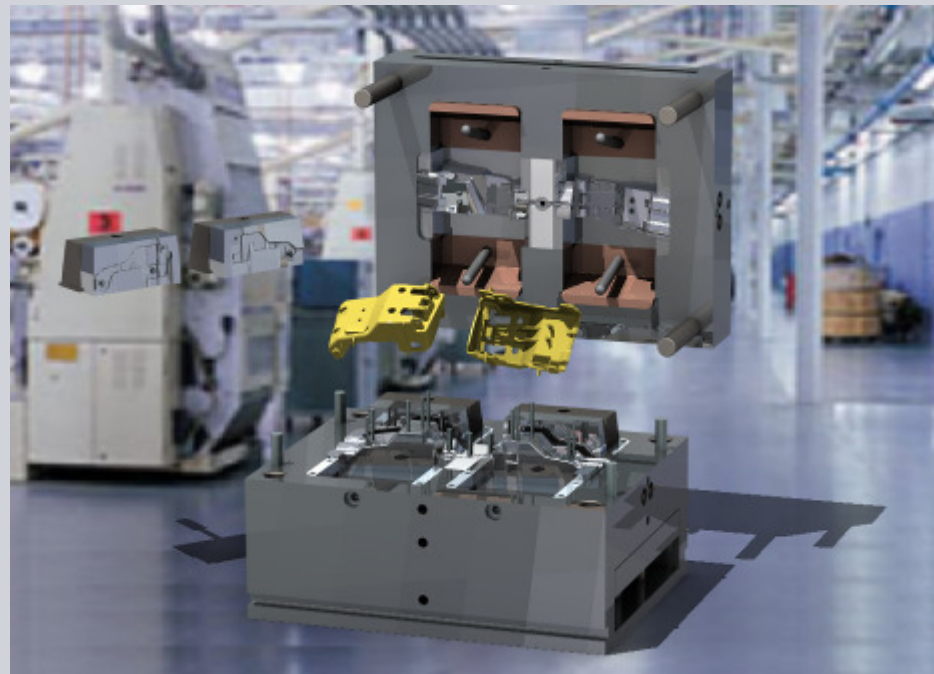


NX 6 - Mold Design through Manufacture Process Optimization

Aaron Frankel
Senior Marketing Manager



Key Business Issues

- *for mold and die tool manufacture*

SIEMENS

How to:

- Compete on price
- Shorten delivery times
- Win on complex jobs
- Meet quality demands

Global competition

Products are more complex, no margin in simple jobs

Today's consumers expect high quality

NX Mold Design Process



Product Analysis

Engineering Process Management

Design Change Propagation and Control

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

Detailing

- Pocketing
- BOM
- Drawings

Manufacturing

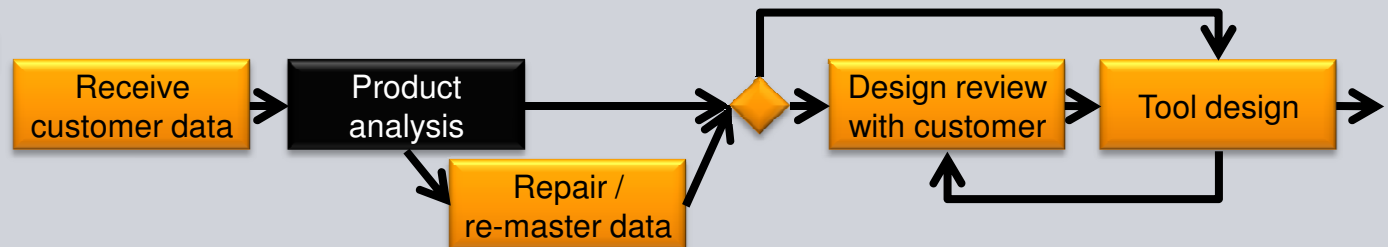
- Electrodes
- CAM
- Shop Floor

"UGS's NX is one of the most established and reliable 3D CAD/CAM solutions available today. It helps us make changes faster and reduce errors."

Shen Zhi Gang, Assistant Engineering Manager, Omni Mold (Singapore)

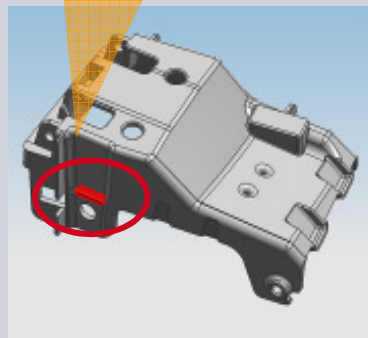
Early Supplier Involvement

New with NX 6



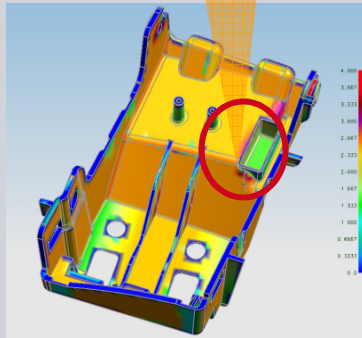
Product Analysis

Misaligned Faces



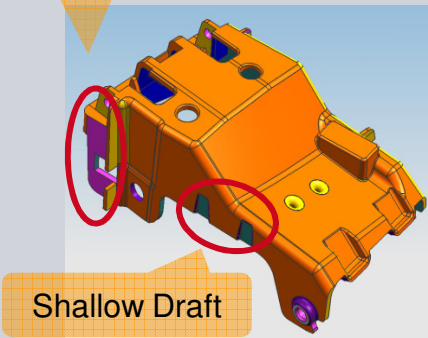
Data Quality

Thin region



Part Properties

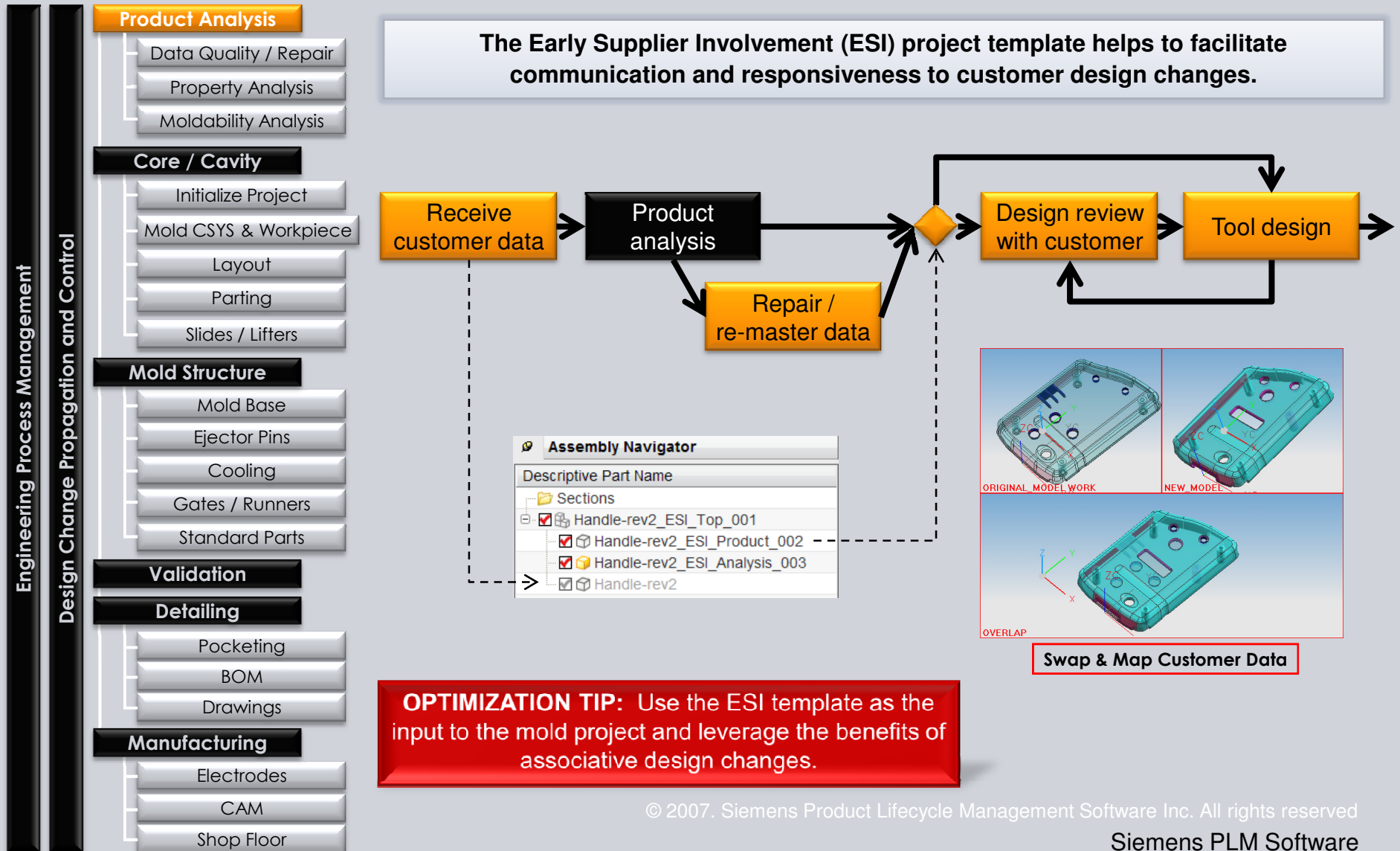
Vertical



Shallow Draft

Moldability

Product Analysis - Early Supplier Involvement



Data Quality / Repair

Engineering Process Management

Design Change Propagation and Control

Product Analysis

Data Quality / Repair

Property Analysis

Moldability Analysis

Core / Cavity

Initialize Project

Mold CSYS & Workpiece

Layout

Parting

Slides / Lifters

Mold Structure

Mold Base

Ejector Pins

Cooling

Gates / Runners

Standard Parts

Validation

Detailing

Pocketing

BOM

Drawings

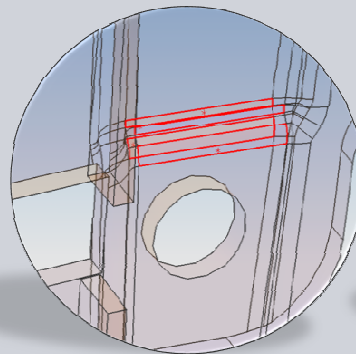
Manufacturing

Electrodes

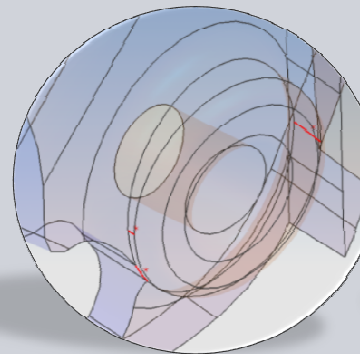
CAM

Shop Floor

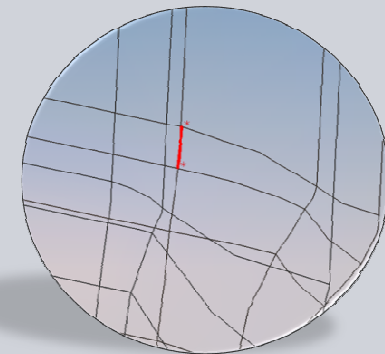
Clean data is a prerequisite for a successful mold design project.
Designers can use NX to heal geometry in a few simple steps.



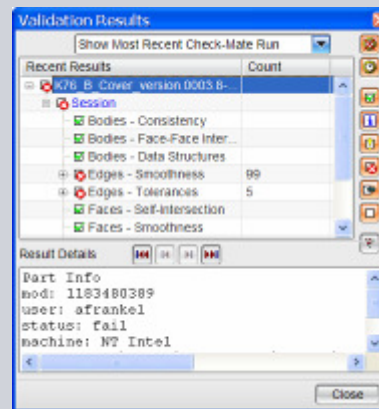
Misaligned Objects



Tolerance



Tiny Objects



Reporting

OPTIMIZATION TIP: Analyze geometry to identify geometric issues, repair the model using modeling capabilities / export and heal geometry

Property Analysis

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

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Mold Structure

- Mold Base
- Ejector Pins
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- Gates / Runners
- Standard Parts

Validation

Detailing

- Pocketing
- BOM
- Drawings

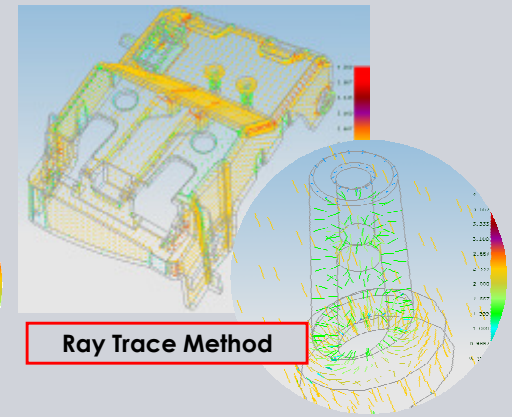
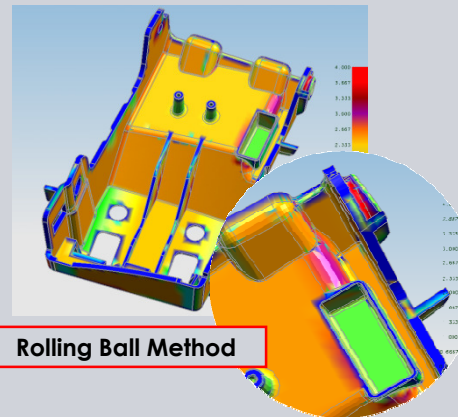
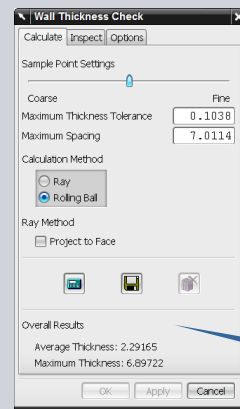
Manufacturing

- Electrodes
- CAM
- Shop Floor

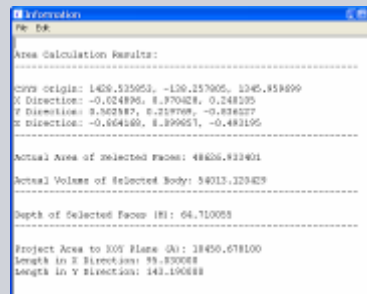
"We reduced the time to analyze wall thicknesses of complicated parts from a range of 3 to 10 days to less than 1 day, while also improving accuracy for identifying potential design issues."

Ben Yadao, Engineer, International Truck and Engine Corporation (United States)

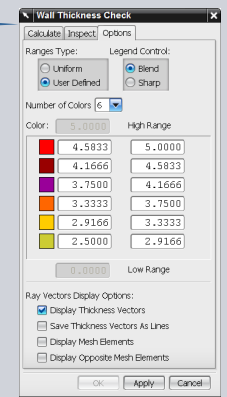
Wall Thickness



Enhanced in NX 6



Volume / Surface Area / Projected Area



Radii Analysis

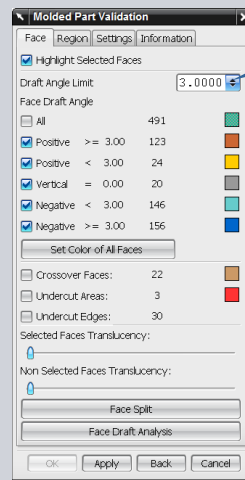
Product Lifecycle Management Software Inc. All rights reserved

Siemens PLM Software

Molded Part Validation

"NX Mold Design's parting line capability contributes greatly to our productivity."
 Fernando Ena, Mold Designer, Plasticos Castella, S.A. (Spain)

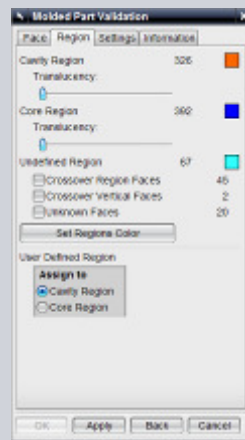
Enhanced in NX 6



Face Angle Analysis

Draft Angle Analysis

Undercut Identification



Core / Cavity / Parting Line Preview

OPTIMIZATION TIP: Leverage Molded Part Validation to assess parts for manufacturability upfront in the design process.

Product Analysis

Data Quality / Repair

Property Analysis

Moldability Analysis

Core / Cavity

Initialize Project

Mold CSYS & Workpiece

Layout

Parting

Slides / Lifters

Mold Structure

Mold Base

Ejector Pins

Cooling

Gates / Runners

Standard Parts

Validation

Detailing

Pocketing

BOM

Drawings

Manufacturing

Electrodes

CAM

Shop Floor

Core & Cavity Design

Engineering Process Management

Design Change Propagation and Control

Product Analysis

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- Property Analysis
- Moldability Analysis

Core / Cavity

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- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

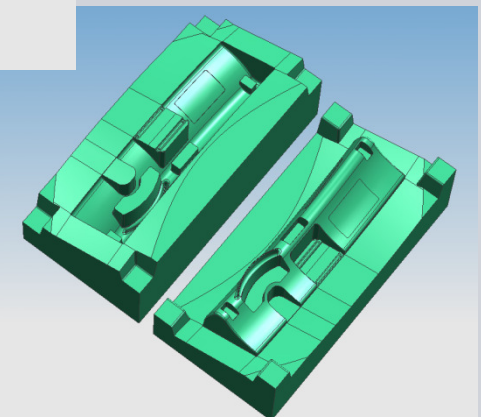
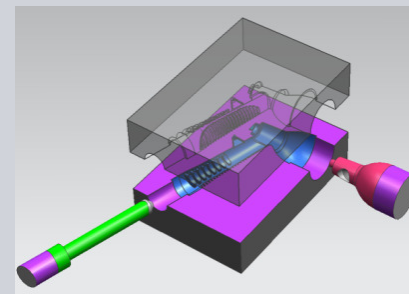
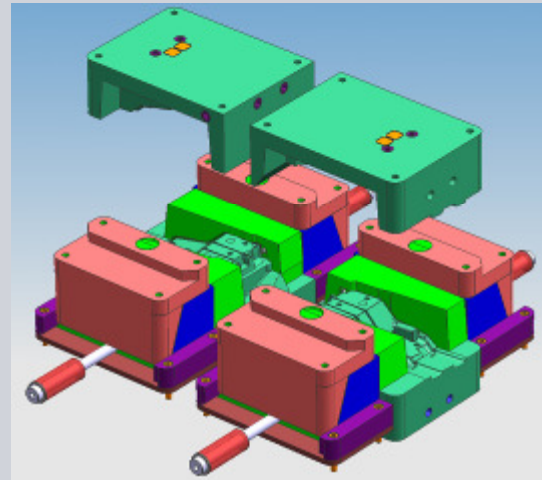
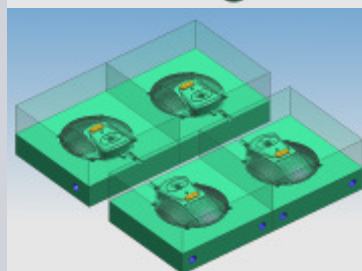
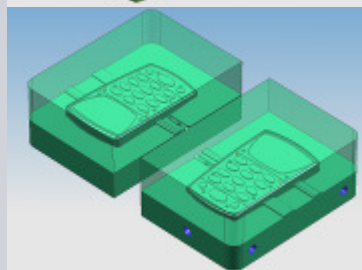
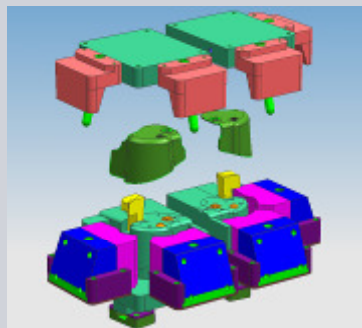
Detailing

- Pocketing
- BOM
- Drawings

Manufacturing

- Electrodes
- CAM
- Shop Floor

“NX Mold Design has automated so much of the mold design process, walking you through a series of discrete steps. For an inexperienced designer, it’s like having someone looking over your shoulder who tells you the next thing you need to do.”
David Quinn, Founder, Millennium Mold Design, Inc. (United States)



Automotive
Medical
High Tech Electronics
Consumer Products
Machinery
Aerospace
...
...

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Siemens PLM Software

Initialize Project

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

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- Pocketing
- BOM
- Drawings

Manufacturing

- Electrodes
- CAM
- Shop Floor

“Project Template Configurations can help to standardize and reuse mold designs faster and more smoothly than before; it is a very useful addition to the mold design process.”

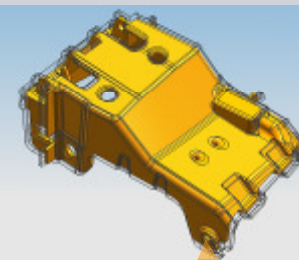
Bryan Lewis, Mold Designer, Minco Tool and Mold, Inc. (United States)

Enhanced in NX 6

Project Initialization

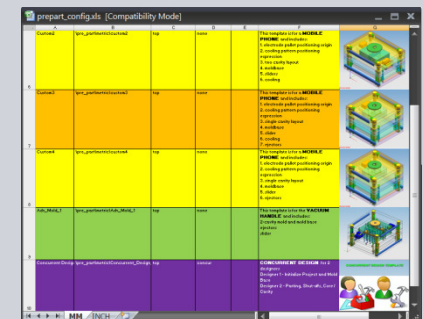
Configurable Spreadsheet

A	B
2	MATERIAL SHRINKAGE
3	NONE 1.000
4	NYLON 1.016
5	ABS 1.006
6	PPO 1.010
7	PS 1.006
8	PC+ABS 1.0045
9	ABS+PC 1.0055
10	PC 1.0045
11	PC 1.006
12	PMMA 1.002
13	PA+60%GF 1.001
14	PC+10%GF 1.0035



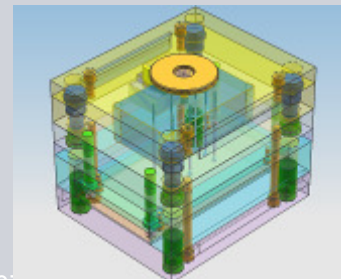
Shrinkage

Uniform, non-uniform shrinkage



Project Templates

Data Organization & Relationship Management



OPTIMIZATION TIP: Configure the shrinkage spreadsheet and mold project structure to streamline design processes.

Design Setup

Engineering Process Management

Design Change Propagation and Control

Product Analysis

- Data Quality / Repair
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- Moldability Analysis

Core / Cavity

- Initialize Project
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- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

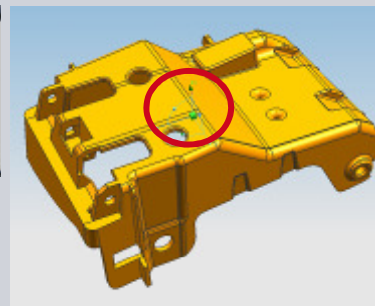
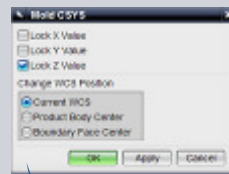
Detailing

- Pocketing
- BOM
- Drawings

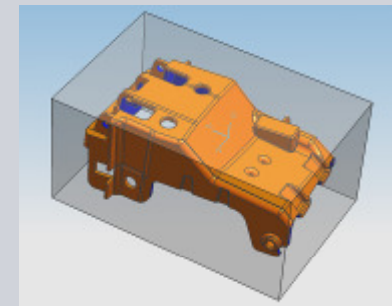
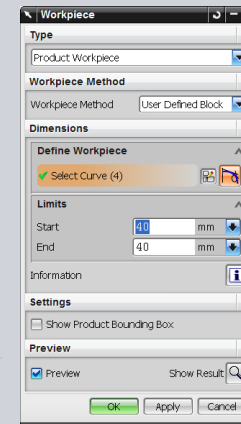
Manufacturing

- Electrodes
- CAM
- Shop Floor

“When we worked in 2D, the designer put a great deal of effort into imaging the mold’s third dimension. Now that capability is provided in NX and NX Mold Design.”
Joan Doménech, Technical Director, FA MAX (Spain & Hungary)

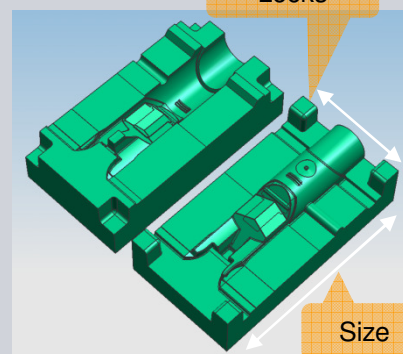


Mold CSYS

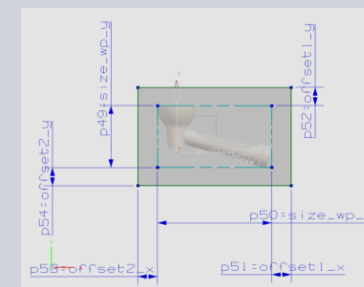


Workpiece

Enhanced in NX 6



Workpiece Library, Configurable Workpieces



OPTIMIZATION TIP: Configure, reuse, and share frequently used workpieces.

Cavity Layout

Engineering Process Management

Design Change Propagation and Control

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

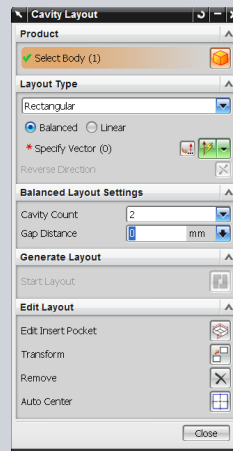
Detailing

- Pocketing
- BOM
- Drawings

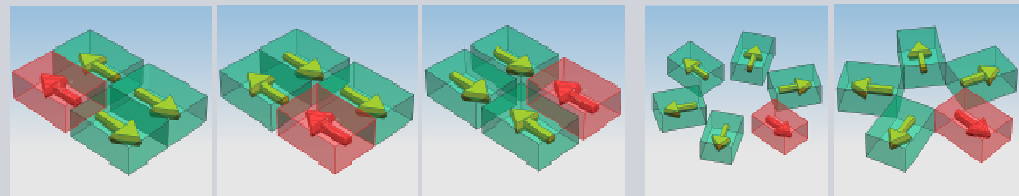
Manufacturing

- Electrodes
- CAM
- Shop Floor

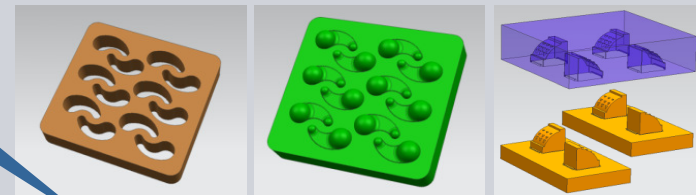
"The more difficult the mold, the more productivity we gain through NX Mold Wizard."
Fernando Ena, Mold Designer, Plasticos Castella, S.A. (Spain)



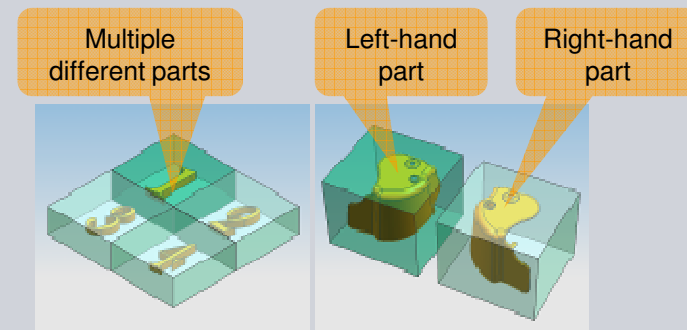
Cavity Layout



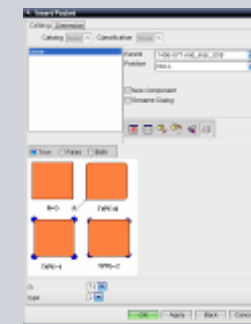
**Enhanced
in NX 6**



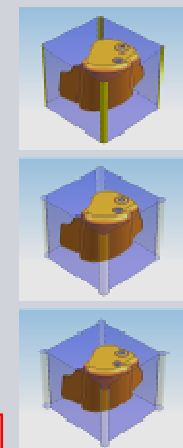
Merge Cavities



Family Molds



Workpiece Pocket



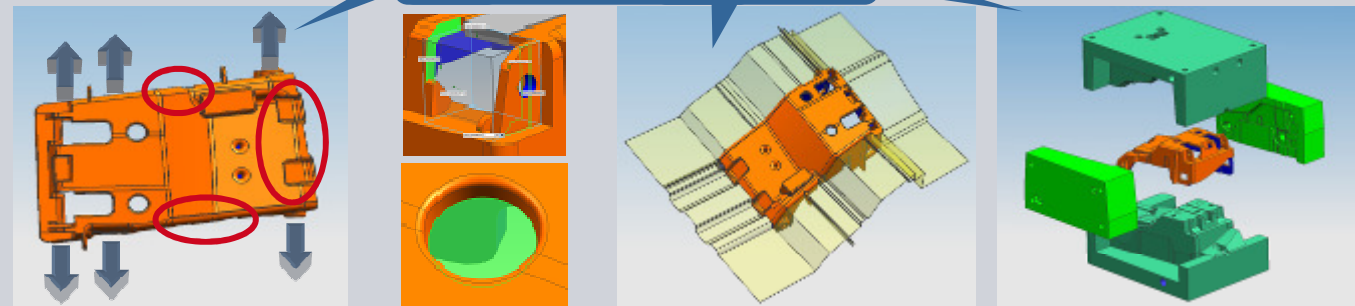
Region Definition, Shut-offs, Parting, and Core / Cavity Split

SIEMENS

"The NX 6 parting process has been enhanced to easily support multiple split regions including sliders."

Peter Michel, Design Group Leader, HOFMANN INNOVATION GROUP AG

Enhanced in NX 6

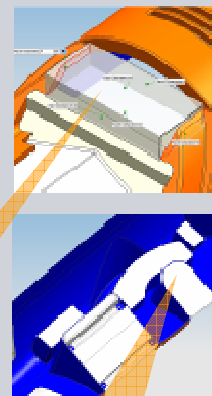
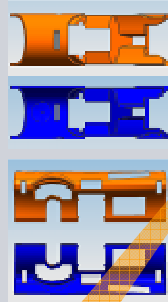
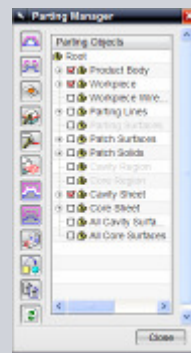


Region Definition

Shut-off Design

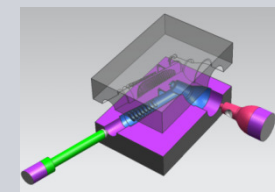
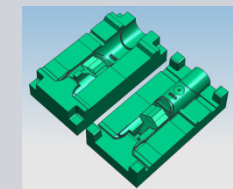
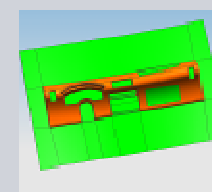
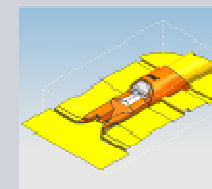
Parting Surface Design

Core / Cavity Split



Solid-based

Surface-based



OPTIMIZATION TIP: Automated color mapping keeps colors between product and core/cavity/inserts consistent for automating machining operations.

Siemens PLM Software

Engineering Process Management

Design Change Propagation and Control

Product Analysis

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Core / Cavity

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Mold Structure

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- Standard Parts

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Detailing

- Pocketing
- BOM
- Drawings

Manufacturing

- Electrodes
- CAM
- Shop Floor

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Slides / Lifters

Slide and lifter assemblies are accessed from the library, positioned, sized, and modeled to properly shut-off with the part.

Product Analysis

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- Layout
- Parting

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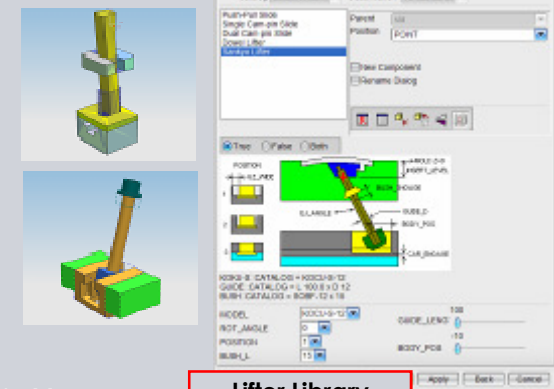
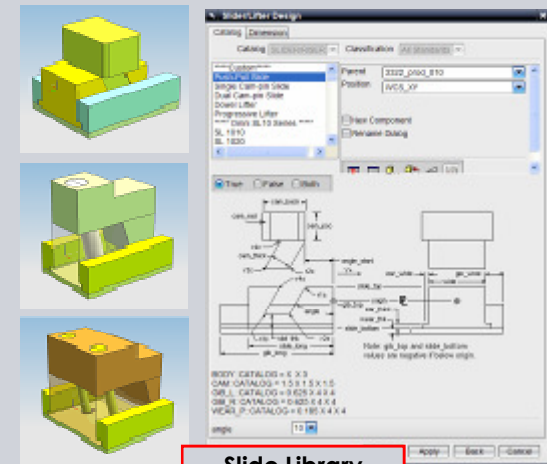
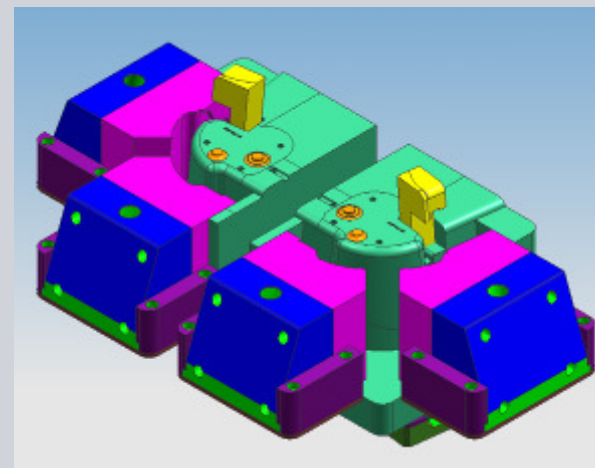
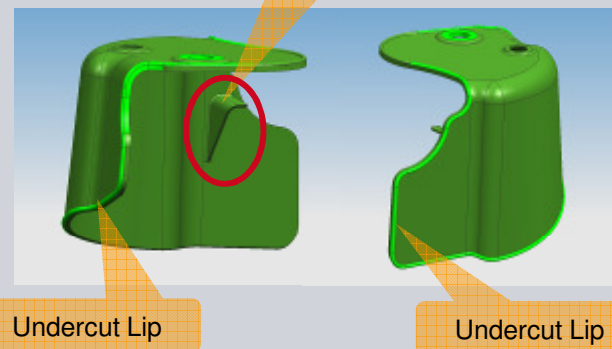
Validation

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Mold Structure Design

Engineering Process Management

Design Change Propagation and Control

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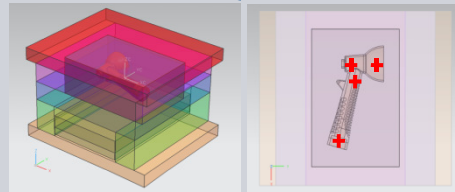
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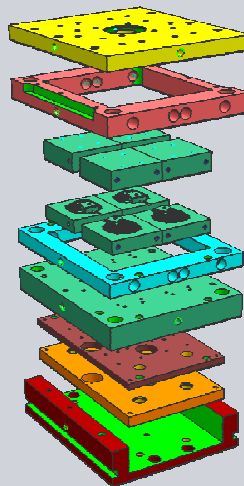
- Electrodes
- CAM
- Shop Floor

*"NX has built-in knowledge applications that make things easier for the user.
It was a major change, but it was absolutely worthwhile."*
Roger Andersson, CEO, Modelltechnik AB (Sweden)

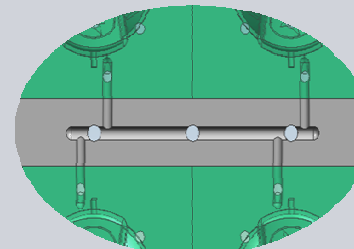
New with NX 6



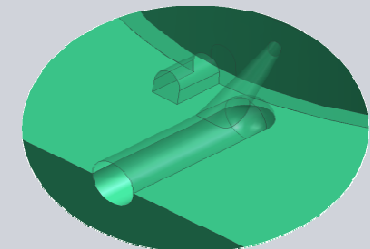
Concept Design



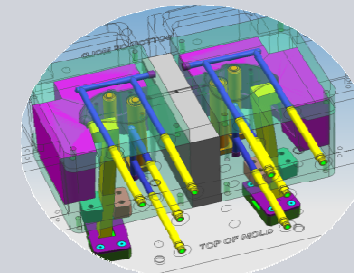
Mold Base



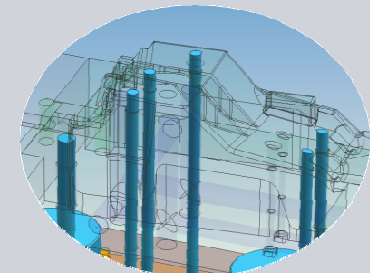
Runner



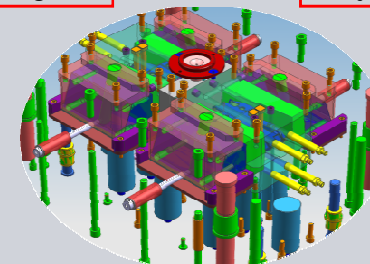
Gate



Cooling



Ejector Pins



Standard Parts

Concept Design

Engineering Process Management

Design Change Propagation and Control

Product Analysis

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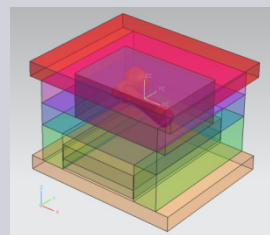
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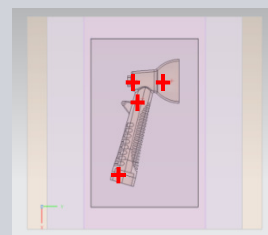
- Electrodes
- CAM
- Shop Floor

“Concept Design is useful for quickly evaluating early design feasibility and for producing a 1st draft of a design.”

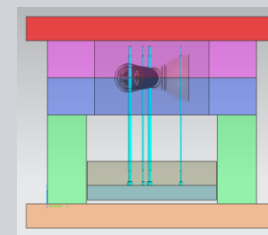
Peter Michel, Design Group Leader, HOFMANN INNOVATION GROUP AG (Germany)



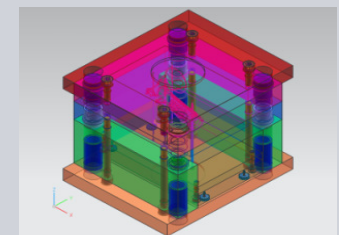
Concept mold base



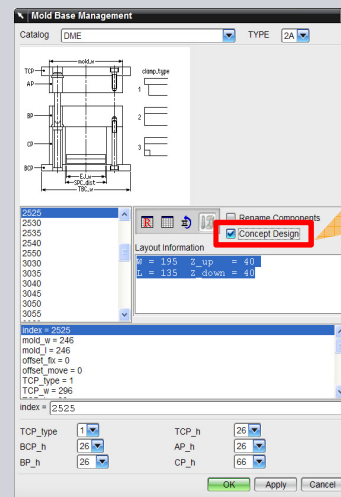
Concept ejector pins



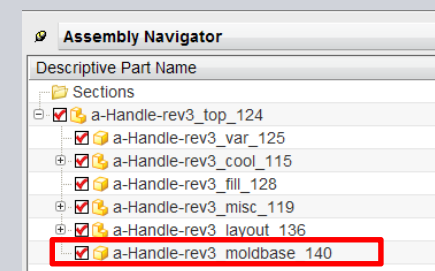
Fully detailed ejector pins



Detailed mold base & components



Available for DME and HASCO with NX 6



Mold Bases

Engineering Process Management

Design Change Propagation and Control

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

Detailing

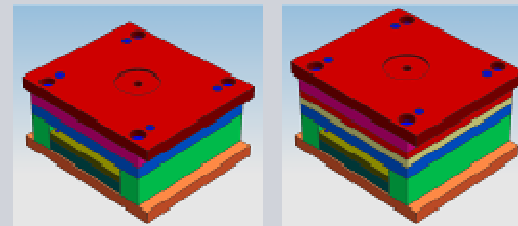
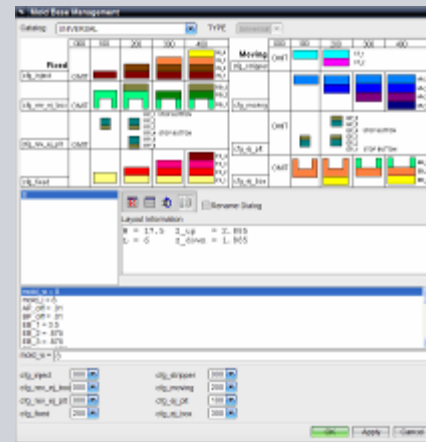
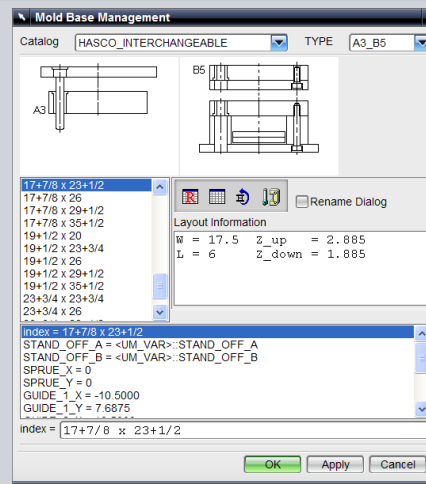
- Pocketing
- BOM
- Drawings

Manufacturing

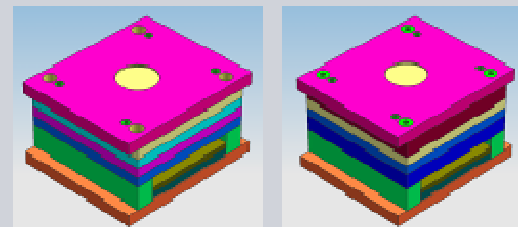
- Electrodes
- CAM
- Shop Floor

"NX Mold Design has increased our productivity 100%, allowing us to create mold designs twice as fast as before."

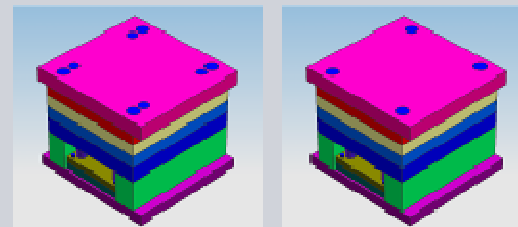
Neal Eli, President, Empire Precision Plastics (United States)



DME



HASCO



LKM

DME
FUTABA
HASCO
LKM
MEUSBURGER
RABOURDIN
STRACK

UNIVERSAL

...add additional...
...configure...

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Siemens PLM Software

Ejector Pins

Ejector pins are accessed from the library, positioned, and then post processed for proper sizing/trimming, fit distance and offset definition.

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

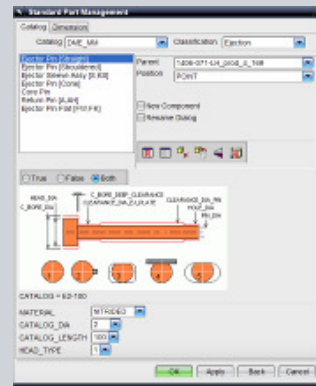
Validation

Detailing

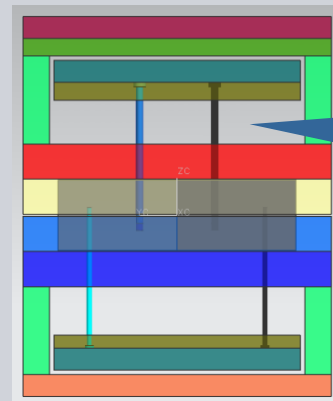
- Pocketing
- BOM
- Drawings

Manufacturing

- Electrodes
- CAM
- Shop Floor

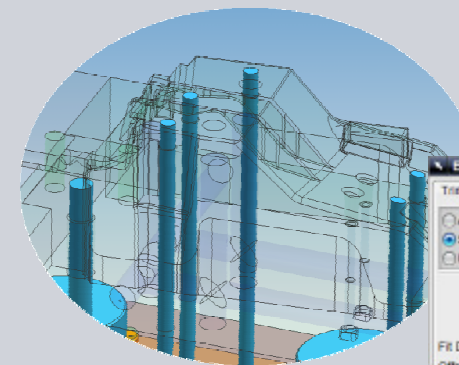


Ejector Pins

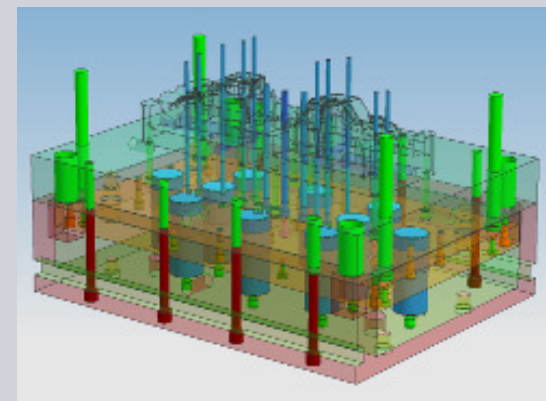
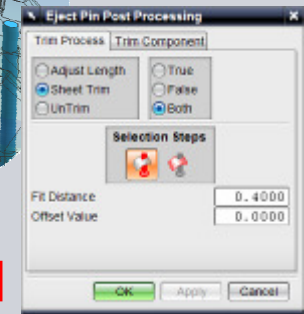


Reverse side ejector pins

New in
NX 6



Ejector Pin Post Processing



Cooling

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling**
- Gates / Runners
- Standard Parts

Validation

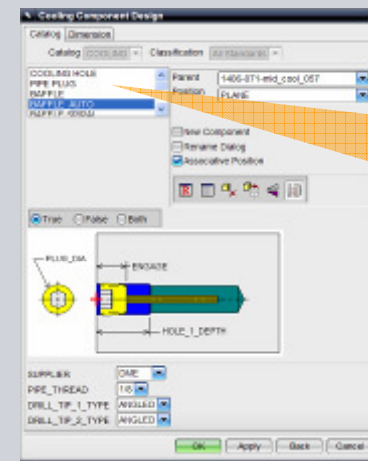
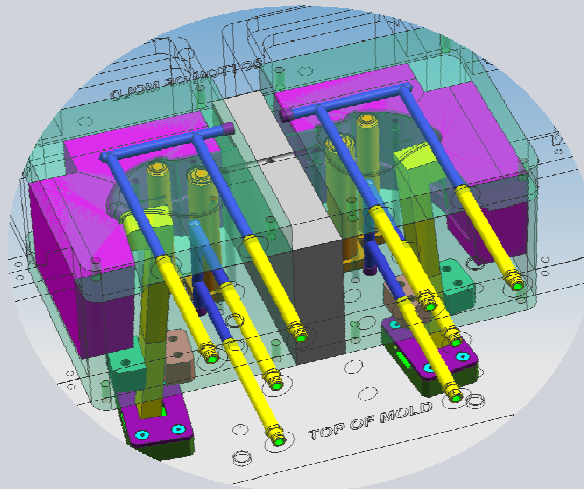
Detailing

- Pocketing
- BOM
- Drawings

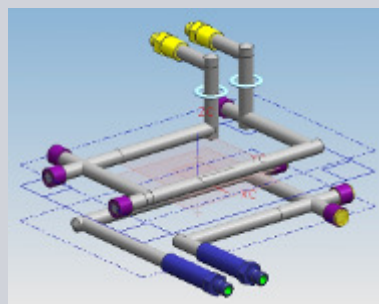
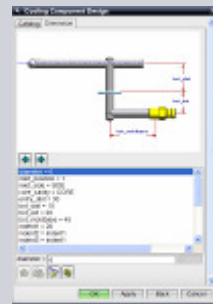
Manufacturing

- Electrodes
- CAM
- Shop Floor

Cooling channels are positioned, sized, and fit with components via a streamlined user interface. Cooling holes are preconfigured with attributes for downstream CAM automation.



Hole, Pipe Plug, Baffle, Spiral Baffle, Connector Plug, Extension Plug, Diverter, O-ring, Cooling Pattern, ...



Cooling Pattern

OPTIMIZATION TIP: Configure intelligent cooling patterns that automatically size to inserts.

Gates / Runners

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

Detailing

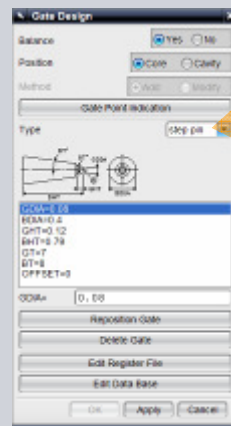
- Pocketing
- BOM
- Drawings

Manufacturing

- Electrodes
- CAM
- Shop Floor

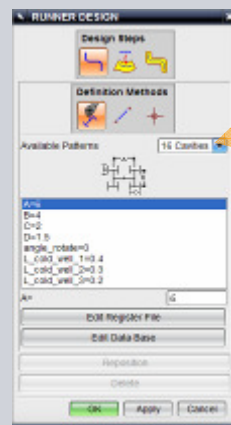
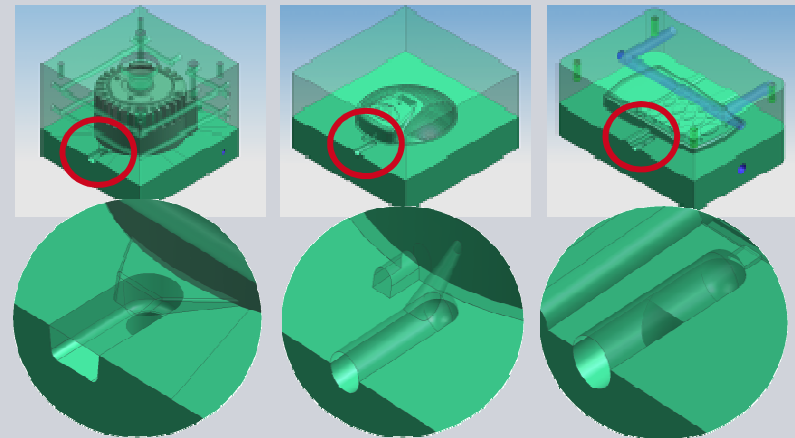
“NX Mold Wizard proved to be the ideal solution. ...it is absolutely necessary to have the appropriate tools if you hope to shorten lead times while maintaining quality.”

D. Miquel Fiestas, Director, Talleres Fiestas (Spain)



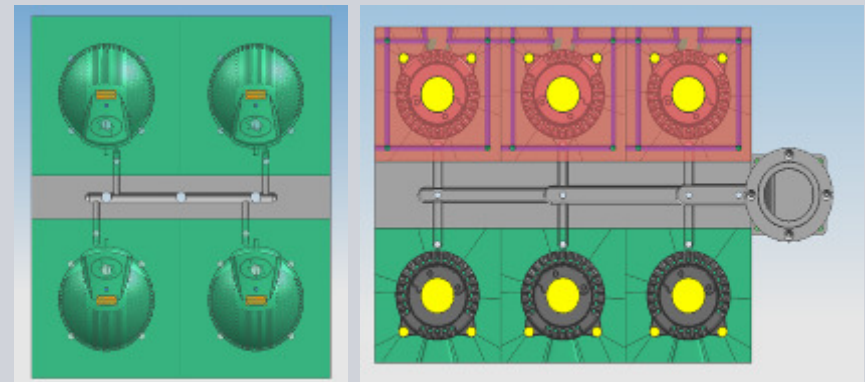
Fan
Film
Pin
Pin Point
Rectangle
Step Pin
Submarine
Tunnel
...

Gate Design



2-Cavity
4-Cavity
8-Cavity
16-Cavity
Circular
S-Shaped
...

Runner Design



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Siemens PLM Software

Standard Parts

Engineering Process Management

Design Change Propagation and Control

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
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- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

Detailing

- Pocketing
- BOM
- Drawings

Manufacturing

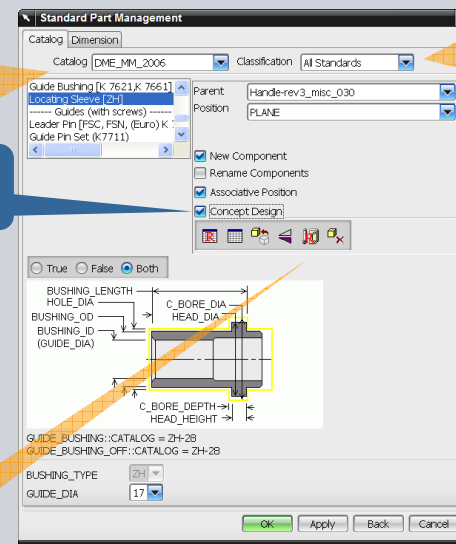
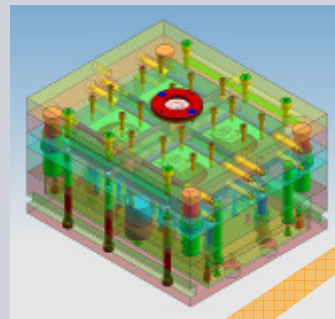
- Electrodes
- CAM
- Shop Floor

“NX Mold Design has increased our productivity 100%, allowing us to create mold designs twice as fast as before.”

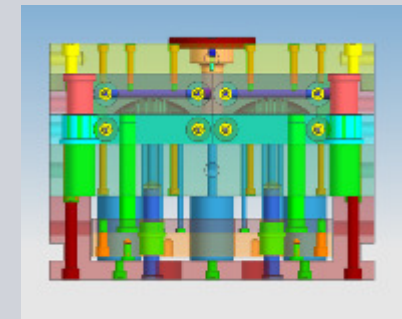
Neal Eli, President, Empire Precision Plastics (United States)

English & Metric: DME, HASCO, NATIONAL, OMNI, PROGRESSIVE, YATES, ...

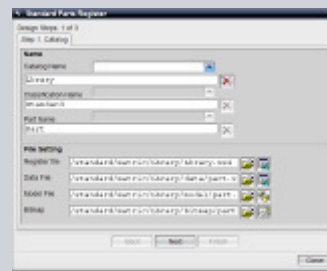
Enhanced in NX 6



Injection, Ejection, Support Pillar, Stop Buttons, Screws, Dowels, Springs, Guides, Locks, Cone Lock, Slide, ...



Custom Standard Part Creation



Registration Wizard

OPTIMIZATION TIP: Increase productivity by configuring libraries of standard parts that are commonly and frequently used.

Design Validation

Engineering Process Management

Design Change Propagation and Control

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

Detailing

- Pocketing
- BOM
- Drawings

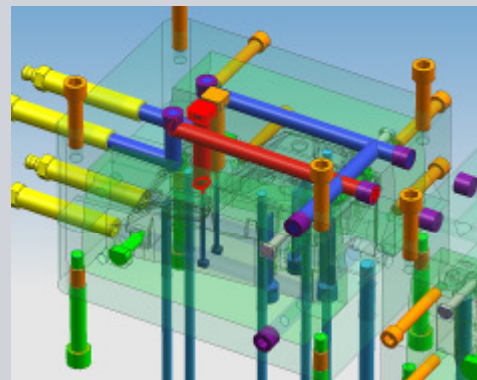
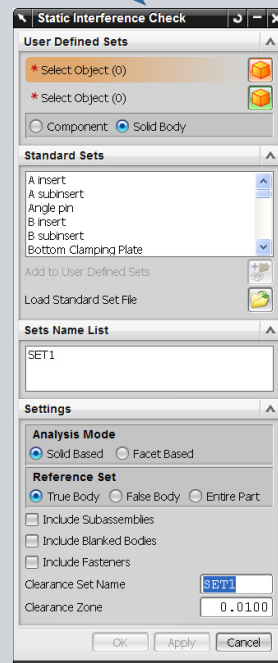
Manufacturing

- Electrodes
- CAM
- Shop Floor

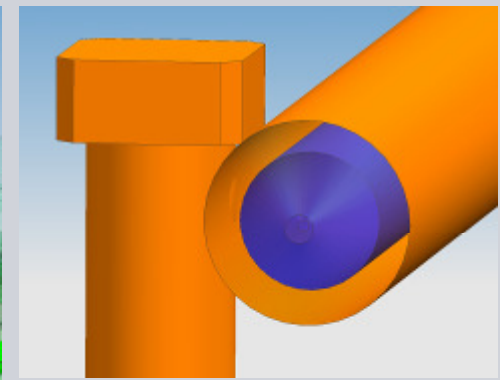
"Hofmann needs to identify interferences early in the design cycle – NX Mold Design provides effective tools for early design confirmation with parting check and tool design validation."

Peter Michel, Design Group Leader, Hofmann Innovation Group, AG (Germany)

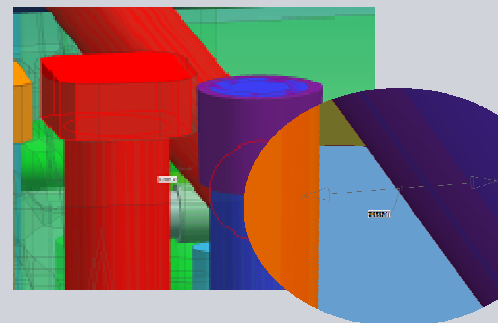
Enhanced
in NX 6



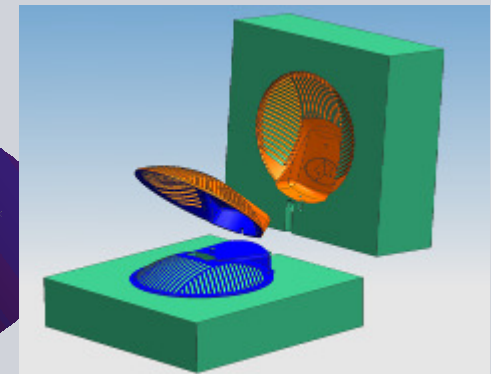
Interference Check



Clearance Zone



Measurements



Parting Check

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Management S

ved

Siemens PLM Software

Mold Design Detailing

Engineering Process Management

Design Change Propagation and Control

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

Detailing

- Pocketing
- BOM
- Drawings

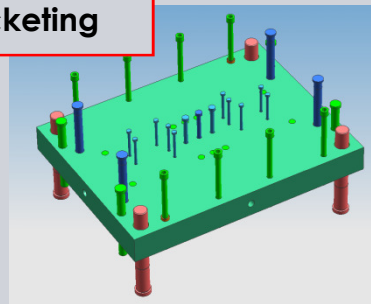
Manufacturing

- Electrodes
- CAM
- Shop Floor

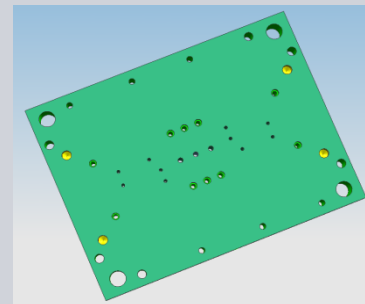
"Huge costs for unnecessary and time-consuming corrections arise through small violations of certain construction principles and rules during the design phase. NX Mold Design virtually eliminates such violations, saving significant time and money."

Dominique Burkard, Project Leader for Product Development, PCC (Switzerland)

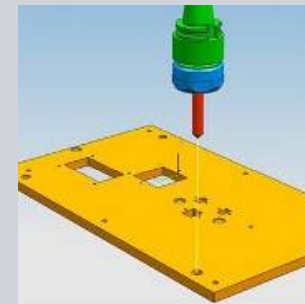
Pocketing



Mold Base Design



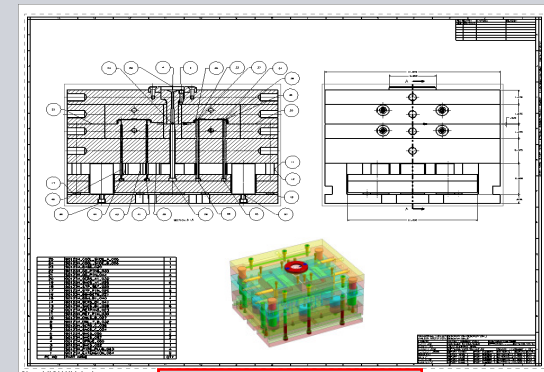
Mold w/ Pockets



CAM Automation

NO.	QTY	DESCRIPTION	CATALOG-SIZE	MATERIAL	SUPPLIER STOCK SIZE
1	5				
2	4	SUBINSERT	INSERT 0.740X1.180X2.117	HOT WORK DIE STEEL	DME
3	4	CORE PIN	C-11 M-3	HOT WORK	DME
4	20	EJECTOR PIN	EX-17x6	HOT WORK	DME
5	4	EJECTOR PIN	EX-25x10	HOT WORK	DME
6	8	1/4 PIPE PLUG	BP-20	BRASS	DME
7	4	ELECTRODE	ELECTRODE 2.300X2.200X2.870	STEEL	DME
8	1	LOCATING RING	6501	STD	DME
9	1	DOWEL PIN	3/16x.75	STD	DME
10	1	SPRUE BUSHING	B-6600-05/32 R3/4	STD	DME
11	3	SPRUE PULLER PIN	7214	HOT WORK DIE STEEL	DME
12	4	SHCS	3/8x3	STD	DME
13	4	SUPPORT PILLAR	6151	1040 STEEL	DME
14	4	EJ GUIDE BUSHING BRONZE PLATED	GEB-750	STD	DME
15	4	LEADER PIN	5004	STD234	DME
16	16	1/4 EXTENSION PLUG	JPB-2524	BRASS	DME
17	18	SHCS	5/16-18 x 1+1/2	STD	DME
18	18	SHCS	5/16-18 x 2+1/2	STD	DME
19	11	STOP BUTTON	7100	STD	DME
20	1	MOLDBASE A	1518A-17-13	DME	DME

BOM



Drawings

Pocketing

Inserts and standard parts are designed to contain “False Bodies” for automation of pocket cutouts for die plates. A “False Body” is a solid body hole representation used to cutout the plate pocket. Multiple cutouts can be quickly performed in the same operation.

Engineering Process Management
Design Change Propagation and Control

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

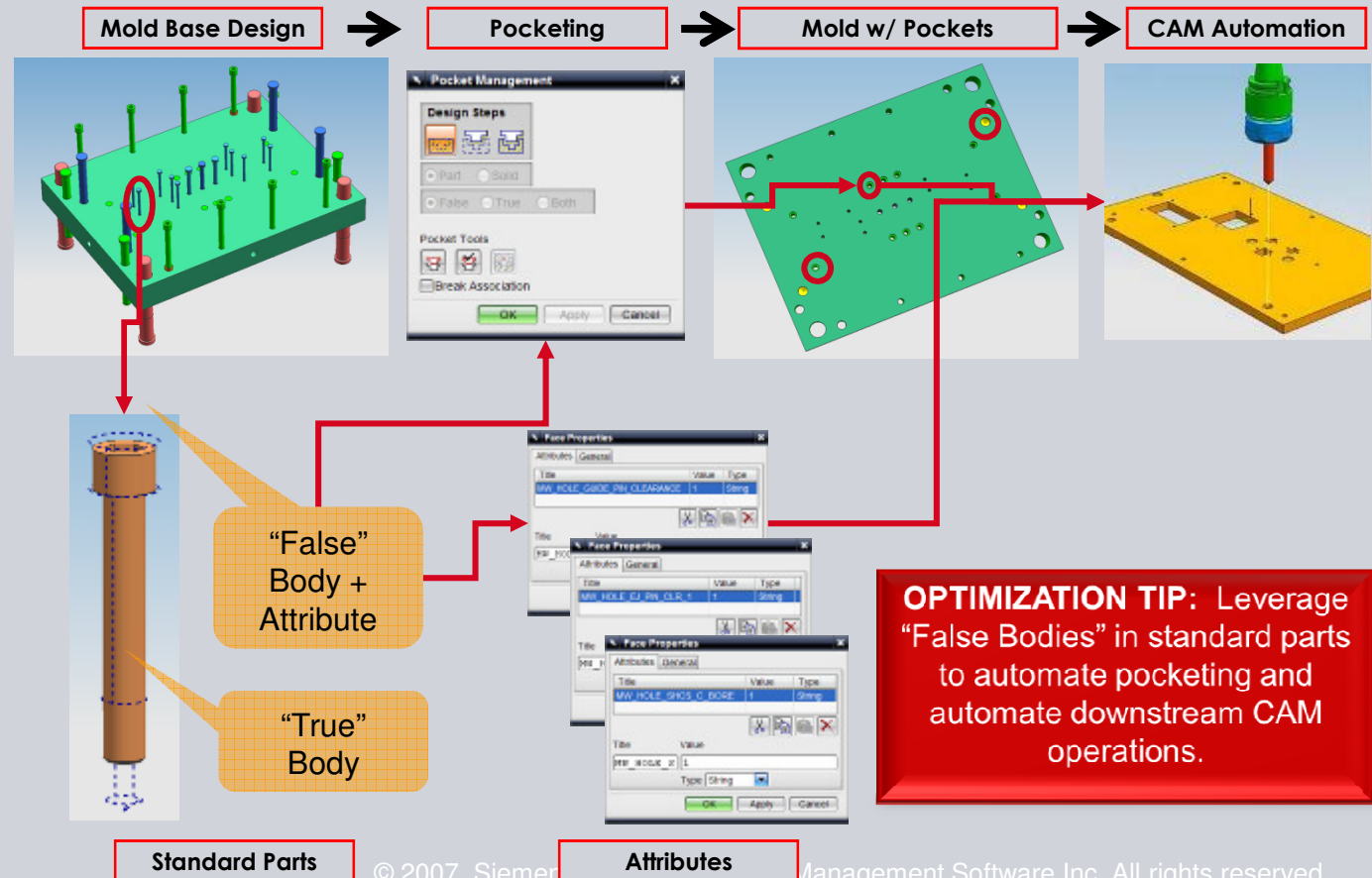
Validation

Detailing

- Pocketing
- BOM
- Drawings

Manufacturing

- Electrodes
- CAM
- Shop Floor



OPTIMIZATION TIP: Leverage “False Bodies” in standard parts to automate pocketing and automate downstream CAM operations.

Bill Of Materials

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

Detailing

- Pocketing
- BOM**
- Drawings

Manufacturing

- Electrodes
- CAM
- Shop Floor

The BOM function is flexible and is used to create various formats of the BOM – export the BOM to excel, html, or drawing parts list. The BOM can be easily edited and configured to report pre-defined attributes on parts such as material, supplier, description, etc.

Bill of Material

Select Component

* Select Component (0)

List

NO.	QTY	DESCRIPTION	CATALOG/SIZE	MATERIAL	SUPPLIER	STOCK SIZE
1	5					
2	14	SUBINSERT	INSERT 0.740X1.180X2.117			
3	4	CORE PIN	M-3	HOT WORK DIE STEEL	DME	[...]
4	20	EJECTOR PIN	36	HOT_WORK	DME	Length: 5.438
5	4	EJECTOR PIN	810	HOT_WORK	DME	Length: 6.079
6	8	1/4 PIPE PLUG		BRASS		
7	4	ELECTRODE	ELECTRODE 2.300X2.200X2.870			
8	1	LOCATING RING	6501	STEEL	DME	
9	1	DOWEL PIN	3/16x.75	STD	DME	
10	1	SPRUE BUSHING	B-6600-05/32 R3/4	STD	DME	
11	3	SPRUE PULLER PIN	7214	HOT WORK DIE STEEL	DME	
12	4	SHCS	3/8x1	STD	DME	
13	4	SUPPORT PILLAR	6151	1040 STEEL	DME	
14	4	EJ GUIDE BUSHING BRONZE PLATED	GE8-750	STD	DME	
15	4	LEADER PIN	5004	STD234	DME	
16	16	1/4 EXTENSION PLUG	JPB-2524	BRASS	DME	
17	18	SHCS	5/16-18 x 1+1/2	STD	DME	
18	18	SHCS	5/16-18 x 2+1/2	STD	DME	
19	11	STOP BUTTON	7100	STD	DME	
20	1	MOLDBASE A	1518A-17-13		DME	

Settings

BOM

Enhanced
in NX 6

Stock Size

Stock Type

☒ Box ☐ Cylinder

Size Type

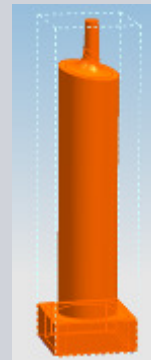
☒ Precision Size ☐ Round Size

Stock Size 0.642 X 0.642 X 2.520

Reselect Solid for Stock Size

OK Apply Cancel

Stock



Windows Internet Explorer

File Edit View Favorites Tools Help

Address: C:\WINDOWS\Temp\Internet Explorer\BOM.html

NO.	QTY	DESCRIPTION	CATALOG/SIZE	MATERIAL	SUPPLIER	STOCK SIZE
1	5					
2	14	SUBINSERT	INSERT 0.740X1.180X2.117			
3	4	CORE PIN	C-11 M-3	HOT WORK DIE STEEL	DME	[...]
4	20	EJECTOR PIN	EX-1746	HOT_WORK	DME	Length: 5.438
5	4	EJECTOR PIN	EX-2540	HOT_WORK	DME	Length: 6.079
6	8	1/4 PIPE PLUG	BP-20	BRASS		
7	4	ELECTRODE	ELECTRODE 2.300X2.200X2.870			
8	1	LOCATING RING	6501	STEEL	DME	
9	1	DOWEL PIN	3/16x.75	STD	DME	
10	1	SPRUE BUSHING	B-6600-05/32 R3/4	STD	DME	
11	3	SPRUE PULLER PIN	7214	HOT WORK DIE STEEL	DME	
12	4	SHCS	3/8x1	STD	DME	
13	4	SUPPORT PILLAR	6151	1040 STEEL	DME	
14	4	EJ GUIDE BUSHING BRONZE PLATED	GE8-750	STD	DME	
15	4	LEADER PIN	5004	STD234	DME	
16	16	1/4 EXTENSION PLUG	JPB-2524	BRASS	DME	
17	18	SHCS	5/16-18 x 1+1/2	STD	DME	
18	18	SHCS	5/16-18 x 2+1/2	STD	DME	
19	11	STOP BUTTON	7100	STD	DME	
20	1	MOLDBASE A	1518A-17-13		DME	

BOM Export to Browser

Worksheet: BOM

NO.	QTY	DESCRIPTION	CATALOG/SIZE	MATERIAL	SUPPLIER	STOCK SIZE
1	5					
2	14	SUBINSERT	INSERT 0.740X1.180X2.117			
3	4	CORE PIN	C-11 M-3	HOT WORK DIE STEEL	DME	[...]
4	20	EJECTOR PIN	EX-1746	HOT_WORK	DME	Length: 5.438
5	4	EJECTOR PIN	EX-2540	HOT_WORK	DME	Length: 6.079
6	8	1/4 PIPE PLUG	BP-20	BRASS		
7	4	ELECTRODE	ELECTRODE 2.300X2.200X2.870			
8	1	LOCATING RING	6501	STEEL	DME	
9	1	DOWEL PIN	3/16x.75	STD	DME	
10	1	SPRUE BUSHING	B-6600-05/32 R3/4	STD	DME	
11	3	SPRUE PULLER PIN	7214	HOT WORK DIE STEEL	DME	
12	4	SHCS	3/8x1	STD	DME	
13	4	SUPPORT PILLAR	6151	1040 STEEL	DME	
14	4	EJ GUIDE BUSHING BRONZE PLATED	GE8-750	STD	DME	
15	4	LEADER PIN	5004	STD234	DME	
16	16	1/4 EXTENSION PLUG	JPB-2524	BRASS	DME	
17	18	SHCS	5/16-18 x 1+1/2	STD	DME	
18	18	SHCS	5/16-18 x 2+1/2	STD	DME	
19	11	STOP BUTTON	7100	STD	DME	
20	1	MOLDBASE A	1518A-17-13		DME	

BOM Export to Excel

OPTIMIZATION TIP: Use attributes on standard parts to automate documentation of the BOM and parts list. Automate stock size calculation and documentation based on attributes.

Drawing Automation / Creation

Engineering Process Management

Design Change Propagation and Control

Product Analysis

- Data Quality / Repair
- Property Analysis
- Moldability Analysis

Core / Cavity

- Initialize Project
- Mold CSYS & Workpiece
- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

Detailing

- Pocketing
- BOM
- Drawings

Manufacturing

- Electrodes
- CAM
- Shop Floor

"The Hole Table function performs quickly and is useful for automating documentation processes."

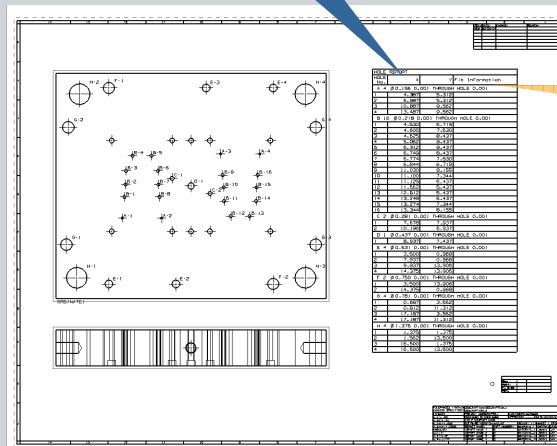
Randy Moodie, NC Programmer, Minco Tool and Mold, Inc. (United States)

BOM

28	801138-1001-1100-A-200	1
24	801138-1001-1100-B-200	1
29	801138-1001-1100-C-200	1
25	801138-1001-1100-D-200	1
2	801138-1001-1100-E-200	1
13	801138-1001-1100-F-200	1
14	801138-1001-1100-G-200	1
15	801138-1001-1100-H-200	1
16	801138-1001-1100-I-200	1
17	801138-1001-1100-J-200	1
18	801138-1001-1100-K-200	1
19	801138-1001-1100-L-200	1
20	801138-1001-1100-M-200	1
21	801138-1001-1100-N-200	1
22	801138-1001-1100-O-200	1
23	801138-1001-1100-P-200	1
26	801138-1001-1100-Q-200	1
27	801138-1001-1100-R-200	1
30	801138-1001-1100-S-200	1
31	801138-1001-1100-T-200	1
32	801138-1001-1100-U-200	1
33	801138-1001-1100-V-200	1
34	801138-1001-1100-W-200	1
35	801138-1001-1100-X-200	1
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37	801138-1001-1100-Z-200	1
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40	801138-1001-1100-AC-200	1
41	801138-1001-1100-AD-200	1
42	801138-1001-1100-AE-200	1
43	801138-1001-1100-AF-200	1
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48	801138-1001-1100-AK-200	1
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69	801138-1001-1100-BF-200	1
70	801138-1001-1100-BG-200	1
71	801138-1001-1100-BH-200	1
72	801138-1001-1100-BI-200	1
73	801138-1001-1100-BJ-200	1
74	801138-1001-1100-BK-200	1
75	801138-1001-1100-BL-200	1
76	801138-1001-1100-BM-200	1
77	801138-1001-1100-BN-200	1
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91	801138-1001-1100-CB-200	1
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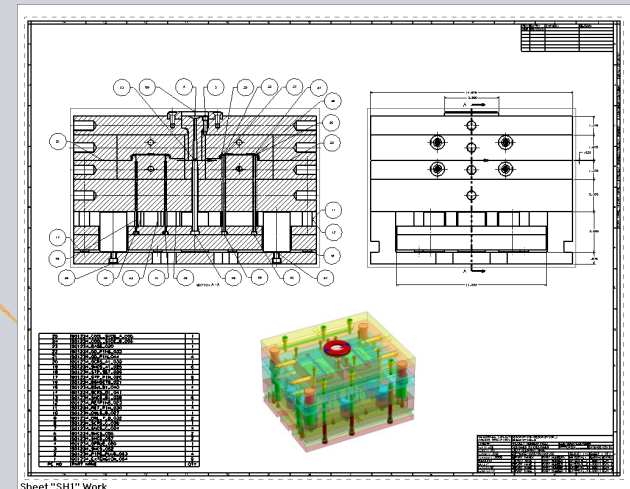
Enhanced
in NX 6

Component Drawing



Hole Table

Hole No.	Hole Size	Location (X, Y)	Depth
1	0.125	0.500, 0.500	0.125
2	0.125	0.500, 1.500	0.125
3	0.125	1.500, 0.500	0.125
4	0.125	1.500, 1.500	0.125
5	0.125	0.500, 2.500	0.125
6	0.125	1.500, 2.500	0.125
7	0.125	2.500, 0.500	0.125
8	0.125	2.500, 1.500	0.125
9	0.125	2.500, 2.500	0.125
10	0.125	0.500, 3.500	0.125
11	0.125	1.500, 3.500	0.125
12	0.125	2.500, 3.500	0.125
13	0.125	3.500, 0.500	0.125
14	0.125	3.500, 1.500	0.125
15	0.125	3.500, 2.500	0.125
16	0.125	3.500, 3.500	0.125



Assembly Drawing

OPTIMIZATION TIP:
Configure and apply drawing templates to minimize time required to document designs.

Mold Manufacturing

Engineering Process Management

Design Change Propagation and Control

Product Analysis

- Data Quality / Repair
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- Moldability Analysis

Core / Cavity

- Initialize Project
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- Layout
- Parting
- Slides / Lifters

Mold Structure

- Mold Base
- Ejector Pins
- Cooling
- Gates / Runners
- Standard Parts

Validation

Detailing

- Pocketing
- BOM
- Drawings

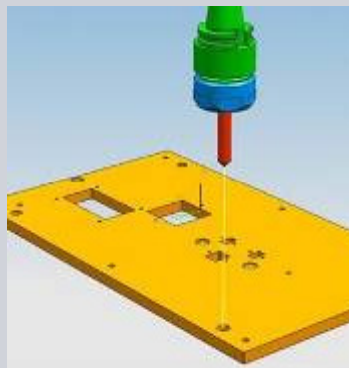
Manufacturing

- Electrodes
- CAM
- Shop Floor

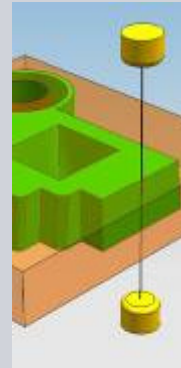
“When considering HSM, keep in mind that it only works well if you have a highly integrated environment of equipment, software, and support. With UGS, we found software and support of the highest quality and performance.”

Josep Solé, General Manager, C.M. Solé (Spain)

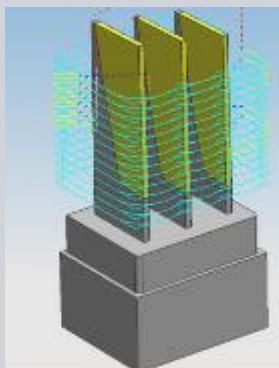
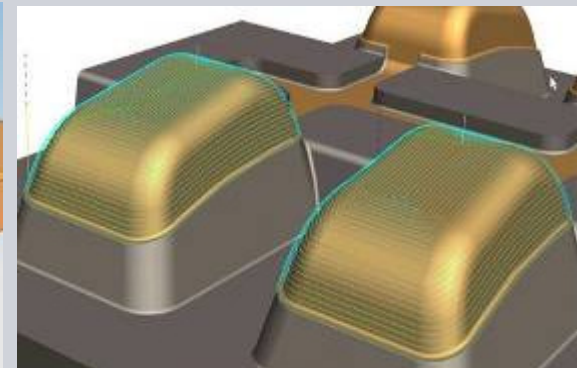
Automated Hole-making



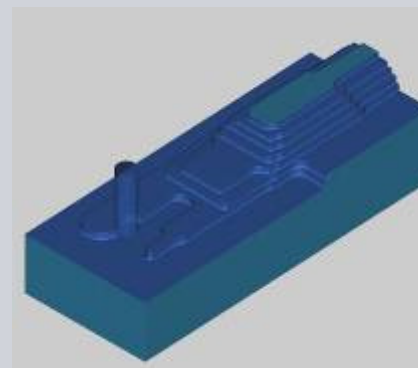
WireEDM



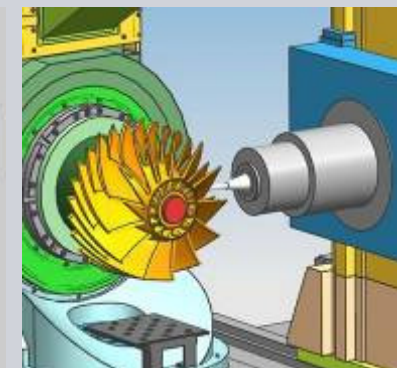
High Speed Machining



Electrode Design



Machining Simulation



Machine Tool Simulation

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Siemens PLM Software

Electrode Design & Documentation Process

"The NX Electrode Design product provides the breadth of integrated tools necessary for the electrode design process."

Takahiro Maruyama, Chief Tool Design and Manufacturing Engineer,
Shonan Design Co., Ltd (Japan)

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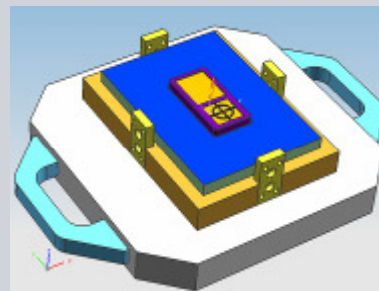
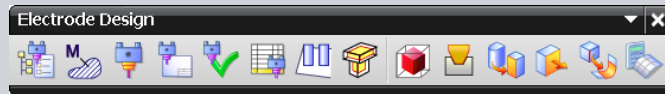
Validation

Detailing

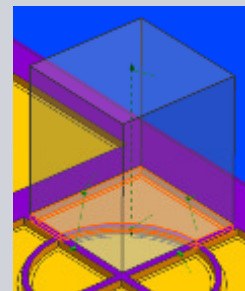
- Pocketing
- BOM
- Drawings

Manufacturing

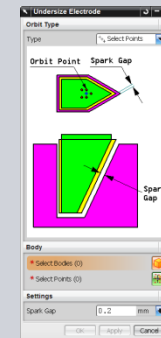
- Electrodes
- CAM
- Shop Floor



Workpiece & Pallet

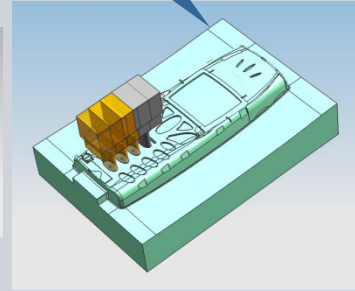


Burn Area Modeling

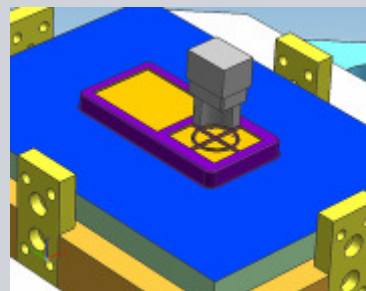


Electrode Undersizing

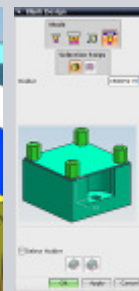
New in NX 6



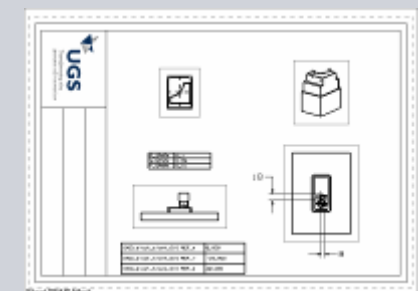
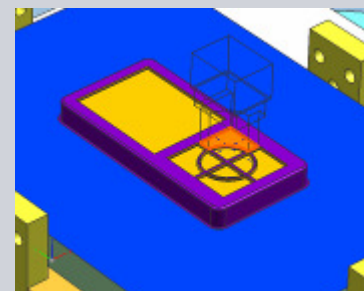
Copy / Mirror



Blank & Holder



Electrode Validation



Electrode Drawing & Documentation

OPTIMIZATION TIP: Eliminate data exchange and obtain process efficiencies for manufacturing by leveraging the integration of NX Electrode Design.

ved
are

CAM

Engineering Process Management

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Mold Structure

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- Cooling
- Gates / Runners
- Standard Parts

Validation

Detailing

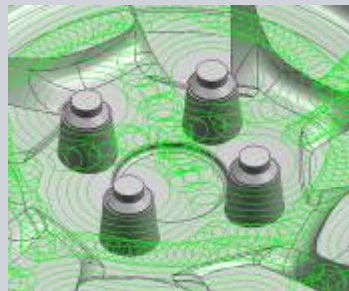
- Pocketing
- BOM
- Drawings

Manufacturing

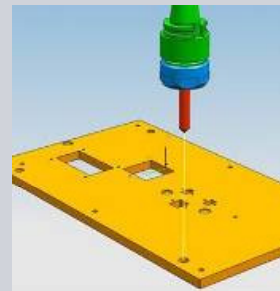
- Electrodes
- CAM**
- Shop Floor

“Results show us that our decision to introduce HSM was right, and we are collecting the fruits of our investment: excellent accuracy and surface finishing with reduced manufacturing time.”

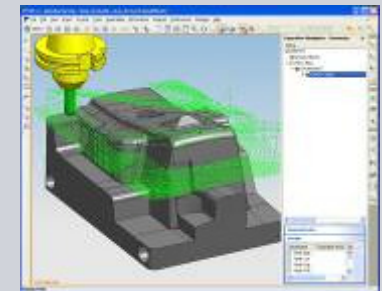
Josep Solé, General Manager, C.M. Solé (Spain)



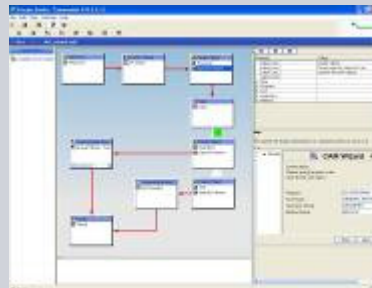
High Speed Machining



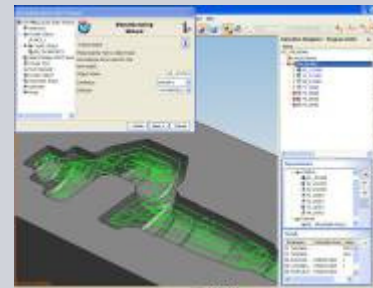
Feature-based Machining



Tool Path Verification



Wizards



Shop Docs

Shop Floor

“A big benefit of NX and automation is that we are able to move through design and CAM quickly and get the job down to the shop floor as soon as possible, giving the operators everything they need to do their jobs, without requiring blueprints.”

John Kuran, Systems Engineer, Dependable Pattern Works (United States)

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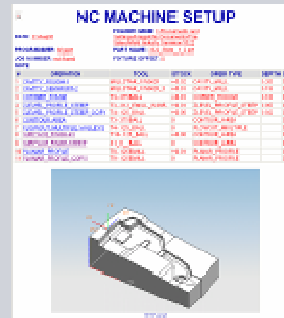
Validation

Detailing

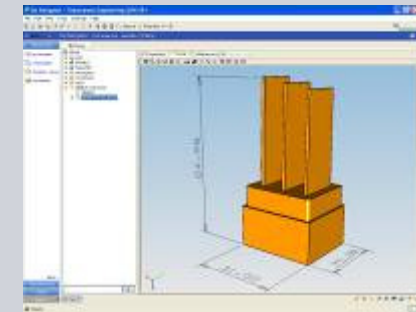
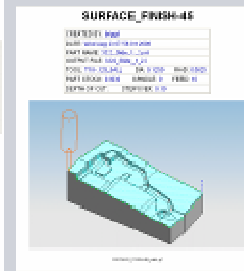
- Pocketing
- BOM
- Drawings

Manufacturing

- Electrodes
- CAM
- Shop Floor



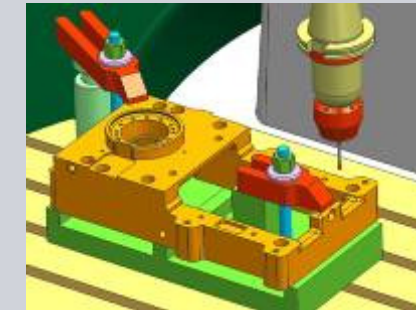
Shop Docs



Shop Floor Visualization



Resource Management



Quality / Inspection

OPTIMIZATION TIP: Use data management and visualization capabilities to find and view parts for manufacturing and assembly.

Design Change Propagation & Control

Engineering Process Management

Design Change Propagation and Control

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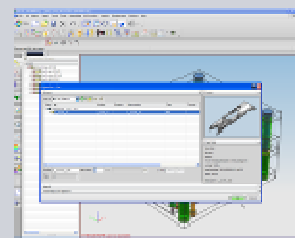
Detailing

- Pocketing
- BOM
- Drawings

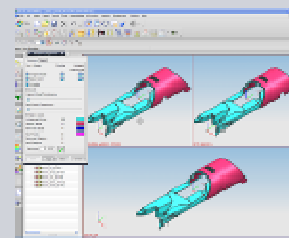
Manufacturing

- Electrodes
- CAM
- Shop Floor

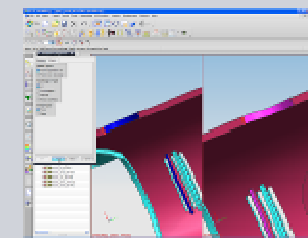
Leverage the master model concept & associativity throughout the design and manufacturing process to expedite design changes quickly.



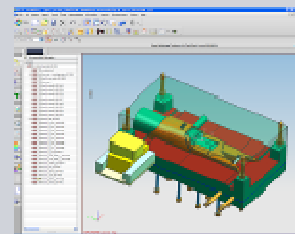
Design Change



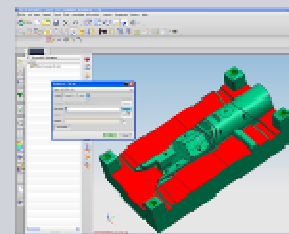
Compare parts



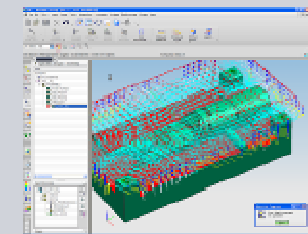
Map & Swap Parts



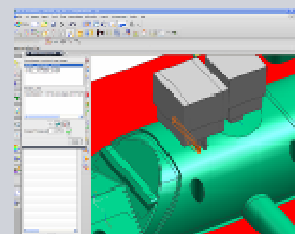
Identify Affected Components



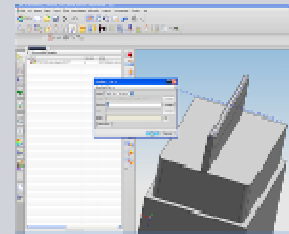
Update Components



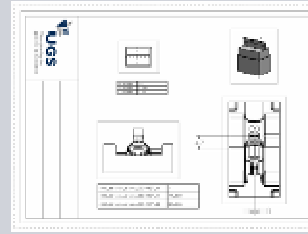
Update Drawings & CAM



Identify Affected Electrodes



Update Electrodes



Update Drawings & CAM

Engineering Process Management

Product Analysis

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Detailing

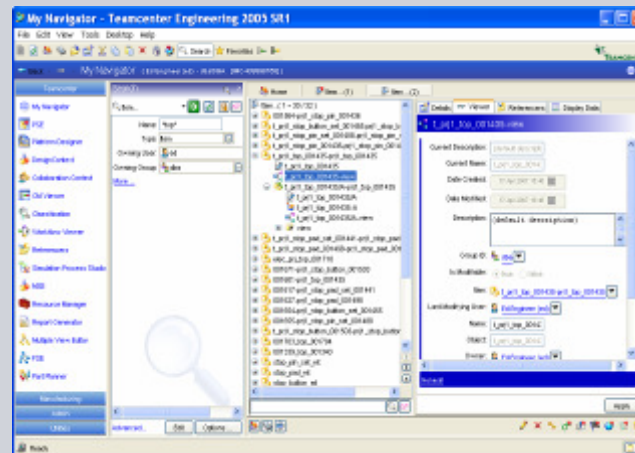
- Pocketing
- BOM
- Drawings

Manufacturing

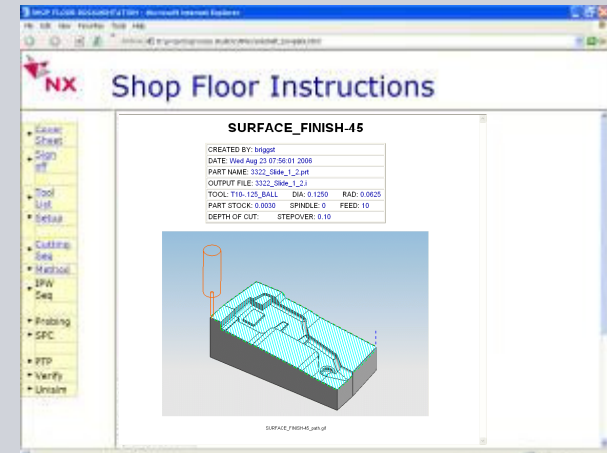
- Electrodes
- CAM
- Shop Floor

“Revision control was our biggest problem in the past. When we had the different departments working with different software, it was very hard to ensure that everyone was working with up-to-date information. With Teamcenter, we have a tight system of revision control. Between that and the single source data model approach, everyone is accessing up-to-date geometry in real time.”

Vince Travaglini, Vice President, Engineering, Stackteck (Canada)



Project Data & Process Management



Manufacturing Data & Process Management

OPTIMIZATION TIP: Leverage Teamcenter to employ project data management and manage revisions, workflows, connect processes between divisions.

Thank you.